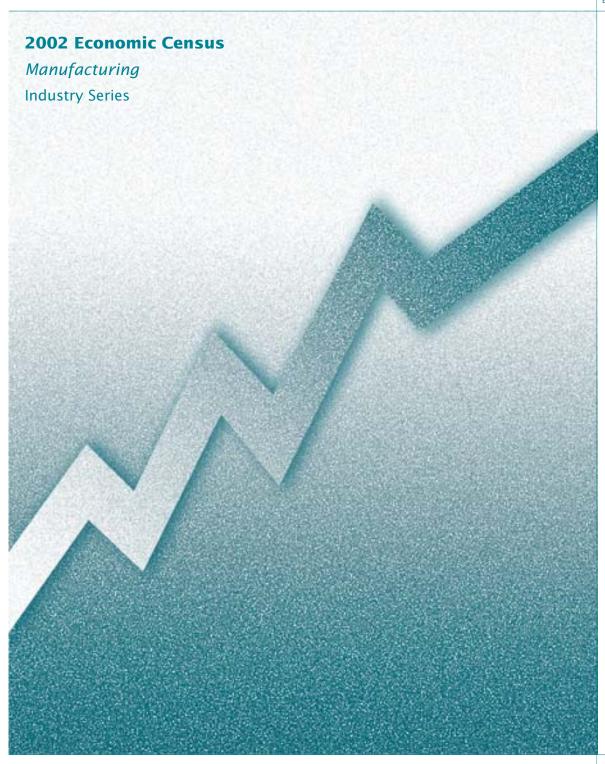
# Dental Laboratories: 2002

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-- Not applicable for this report.

#### Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All employees		Pro	oduction wor	kers		Total	Total	Total capital
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>		Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	shipments	expendi- tures (\$1,000)
339116, Dental laboratories	6 918 N N N N 7 490	7 089 N N N N 7 609	49 722 47 968 45 940 43 445 51 608 41 154	1 531 930 1 345 659 1 245 002 1 155 731 1 271 416 1 023 634	36 759 35 160 33 907 32 853 39 703 30 585	68 801 72 172 65 071 61 695 73 652 50 847	1 076 013 923 837 858 729 793 287 894 215 647 331	2 818 379 2 392 848 2 191 977 2 049 326 2 536 251 2 152 698	644 966 670 127 649 518 583 424 994 127 797 235	3 463 420 3 044 267 2 821 584 2 640 544 3 580 395 2 983 574	78 764 82 116

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

## Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments <sup>2</sup>		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
339116, Dental laboratories												
United States.  Alabama Arizona Arkansas California Colorado Connecticut Florida Georgia Hawaii Illinois	3 3 4 2 3 3 7 4 4 2 3	7 089 107 153 52 1 046 147 83 518 218 37 299	475 7 11 2 65 6 10 23 18 2	49 722 807 917 361 9 703 908 904 2 536 1 694 208 1 959	1 531 930 20 216 27 018 10 930 334 491 27 950 28 320 72 302 52 108 6 211 58 369	36 759 636 714 260 6 922 647 640 1 898 1 265 146 1 433	68 801 995 1 321 520 13 342 1 235 1 222 3 369 2 373 279 2 711	1 076 013 14 263 19 825 7 698 227 222 18 792 18 223 50 258 36 521 4 755 41 368	2 818 379 36 714 48 165 21 455 693 915 56 232 45 555 125 838 86 023 10 544 97 713	644 966 8 125 11 752 4 591 160 514 11 003 8 905 31 005 19 661 2 410 21 882	3 463 420 44 730 59 571 26 013 850 212 66 170 54 361 155 411 105 622 12 947 119 415	'94 743 '1 313 '1 662 '545 '14 980 '1 759 '1 668 '4 734 '2 817 '325 '3 153
lowa Kansas Kentucky Louisiana Maine Maryland Massachusetts Michigan Minnesota Mississippi	2 3 2 4 3 4 6 3 2 4	62 57 81 82 23 110 145 222 137 49	3 10 6 6 3 5 11 14 23 3	425 771 435 578 148 521 1 253 1 730 1 552 273	11 501 24 309 13 051 15 616 3 947 16 273 41 102 51 772 50 394 7 620	312 605 327 449 119 388 958 1 303 1 164 212	553 1 215 589 798 205 740 1 872 2 326 2 251 415	8 051 17 626 9 429 11 219 3 051 11 713 29 774 38 486 37 040 5 373	20 232 45 600 26 521 26 520 7 318 27 921 65 961 93 343 85 446 14 077	4 643 9 585 5 325 6 802 1 392 6 410 15 763 21 209 18 670 3 177	24 942 55 150 31 850 33 108 8 673 34 333 81 273 114 699 103 662 17 159	r480 r1 108 r852 r954 r212 r984 r2 108 r2 959 r3 296 r559
Missouri Nevada New Jersey New York North Carolina Ohio Oklahoma Oregon Pennsylvania South Carolina	2 2 4 4 3 4 3 5 2 4	141 48 214 437 234 226 70 134 231	14 3 15 31 8 20 3 6 20	986 261 1 242 3 148 1 181 1 468 318 952 1 869 310	28 236 7 959 41 221 97 874 37 286 40 995 8 923 28 517 58 835 10 454	784 206 907 2 240 855 1 095 249 698 1 406 236	1 352 335 1 687 4 393 1 624 1 965 433 1 253 2 751 466	21 272 6 218 29 232 65 090 25 107 29 825 6 266 19 395 40 828 6 705	49 050 12 106 68 212 179 115 61 329 67 811 15 085 51 577 127 956 17 624	10 313 3 036 16 614 44 906 13 034 15 831 3 348 11 053 26 521 3 041	57 882 16 719 87 372 224 474 74 392 84 466 18 461 62 750 153 954 20 615	'1 238 '555 '1 831 '11 804 '1 848 '3 006 '1506 '1 850 '6 508 '509
Tennessee	4 4 2 4 4 2	131 376 104 152 270 130	3 24 5 6 17 16	552 2 318 725 751 1 565 1 301	15 412 66 755 23 904 23 402 47 281 36 978	425 1 717 519 575 1 174 967	759 3 214 914 1 116 2 156 1 871	11 217 47 481 17 263 17 431 33 891 27 121	26 454 111 794 50 150 37 783 84 554 69 948	5 906 29 758 9 406 8 748 18 317 15 114	32 395 142 930 58 506 46 536 102 684 84 874	r1 078 r4 414 r958 r2 237 r2 730 r1 593

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

# Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

ltem	Value
339116, Dental laboratories	
Companies <sup>1</sup> number	6 918
All establishments <sup>2</sup> number.  Establishments with 1 to 19 employeesnumber.  Establishments with 20 to 99 employeesnumber.  Establishments with 100 employees or morenumber.	7 089 6 614 433 42
All employees³       number.         Total compensation       \$1,000.         Annual payroll       \$1,000.         Total fringe benefits       \$1,000.	49 722 1 817 305 1 531 930 285 375
Production workers, average for year	36 759 36 536 36 750 36 919 36 770
Production worker hours	68 801 1 076 013
Total cost of materials         \$1,000.           Materials, parts, containers, packaging, etc., used         \$1,000.           Resales         \$1,000.           Purchased fuels         \$1,000.           Purchased electricity         \$1,000.           Contract work         \$1,000.	644 966 507 127 86 648 2 741 14 332 34 118
Quantity of electricity purchased for heat and power	203 490
Total value of shipments         \$1,000.           Primary products value of shipments         \$1,000.           Secondary products value of shipments         \$1,000.           Total miscellaneous receipts         \$1,000.           Value of resales         \$1,000.           Contract receipts         \$1,000.           Other miscellaneous receipts         \$1,000.	3 463 420 3 160 752 100 540 202 128 167 629 8 844 25 655
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	97 3 178 066 3 160 752 17 314
Coverage ratiopercent	99
Value added\$1,000	2 818 379
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	231 103 106 923 57 186 66 994
Total inventories, end of year         \$1,000.           Finished goods inventories         \$1,000.           Work-in-process inventories         \$1,000.           Materials and supplies inventories         \$1,000.	251 023 104 765 59 269 86 989
Gross value of depreciable assets (acquisition costs) at beginning of year         \$1,000           Total capital expenditures (new and used)         \$1,000           Buildings and other structures (new and used)         \$1,000           Machinery and equipment (new and used)         \$1,000           Automobiles, trucks, etc., for highway use         \$1,000           Computers and peripheral data processing equipment         \$1,000           All other expenditures for machinery and equipment         \$1,000           Total retirements         \$1,000           Gross value of depreciable assets at end of year         \$1,000	'788 516 '94 743 '13 107 '81 636 '10 159 '10 487 '60 990 '42 506 '840 753
Depreciation charges during year\$1,000	<sup>r</sup> 62 063
Total rental payments         \$1,000           Buildings and other structures         \$1,000           Machinery and equipment         \$1,000	85 371 54 800 30 571
Total other expenses <sup>4</sup> \$1,000.  Response coverage ratio <sup>5</sup> percent.  Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000.  Communications services <sup>4</sup> \$1,000.  Legal services <sup>4</sup> \$1,000.  Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000.  Advertising and promotional services <sup>4</sup> \$1,000.  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000.  Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000.  Management consulting and administrative services <sup>4</sup> \$1,000.  Taxes and license fees <sup>4</sup> \$1,000.  All other expenses <sup>4</sup> \$1,000.	210 054 70 9 235 7 878 1 709 8 582 9 327 3 229 1 153 4 550 9 148 155 242

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on 2002 Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

# Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

			All employees		Pr	oduction worke	ers		Total	Total	Total capital
Employment size class	E¹	All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
339116, Dental laboratories											
All establishments Establishments with —	3	7 089	49 722	1 531 930	36 759	68 801	1 076 013	2 818 379	644 966	3 463 420	r94 743
1 to 4 employees	9	5 054 913 647	9 704 6 116 8 679	280 817 179 462 247 955	7 325 4 605 6 454	13 324 8 388 11 688	194 980 129 618 182 863	483 887 321 408 450 114	100 798 81 630 112 316	584 455 403 014 563 759	r16 335 r10 951 r15 701
20 to 49 employees	2 2	341 92	10 003 6 115	303 095 200 248	7 474 4 385	13 842 8 489	219 790 134 903	524 331 337 927	123 613 78 558	651 328 414 580	r17 566 r14 552
100 to 249 employees	3	35 4	4 718 g	147 531 D	3 467 D	6 793 D	100 472 D	261 151 D	52 227 D	311 346 D	r11 075 D
500 to 999 employees	- -	1 -	g g -	D -	D -	D -	D -	D -	D -	D -	D -
Administrative records <sup>4</sup>	9	4 822	10 069	291 166	7 643	13 951	202 084	494 863	102 152	595 847	r16 919

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

## Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	A.II	All em	ployees	Production workers				Total	Total	Total
		All estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	capital expendi- tures (\$1,000)
339116	Dental laboratories	7 089	49 722	1 531 930	36 759	68 801	1 076 013	2 818 379	644 966	3 463 420	<sup>1</sup> 94 743
3391160	Dental laboratories	7 089	49 722	1 531 930	36 759	68 801	1 076 013	2 818 379	644 966	3 463 420	r94 743

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product shipments			
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)		
339116	Dental laboratories	N N	X	X	3 178 066 2 707 433		
3391160	Dental laboratories	N	X	×	3 178 066 2 707 433		
33911601	Dental laboratory supplies	N N	X	)	1 973 907 1 297 360		
3391160100	Artificial teeth, bridges, crowns, dentures, and other orthodontic appliances that are customized for individual application (prescription basis)		^	^	1 207 000		
	application (prescription basis)	1 409 1 171	X	X	1 973 907 1 297 360		
3391160Y	Dental laboratories, nsk, total	N N	X X	X X	1 204 159 1 410 073		
3391160YWW	Dental laboratories, nsk, for nonadministrative-record establishments	N	Х	X	594 713		
3391160YWY	Dental laboratories, nek, for administrative-record	N	X	X	331 330		
	Dental laboratories, nsk, for administrative-record establishments	N N	X X	X X	609 446 1 078 743		

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

# Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Not applicable for this report.]

# Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
339116	Dental laboratories		
00900001	Total materials	X	507 127
33120001	Steel shapes and forms (excluding castings, forgings, and fabricated metal products)	X	611 391 4 895
33200082	Fabricated metal products (excluding forgings and castings)	X X X	N 15 826 N
33141901	Precious metals (gold, platinum, etc.), all forms (including ingot, sheet, strip, solder, plating, electrodes, etc.)	X	75 402 N
32500006	1997   Chemical, all types (including resins)	X	N 13 318
32610011	Fabricated plastics products (excluding gaskets)	X X X	N 6 753 N
001900B7	Resistors, capacitors, transformers, electron tubes, semiconductors, and other electronic components	x	1 245
32221001	1997   Paperboard containers, boxes, and corrugated paperboard	X	N 3 066
00970099	All other materials and components, parts, containers, and supplies	X	N 72 518
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	N 314 104 N

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.